CLAIMS

What is claimed is:

1. A method for preparing a compound of formula (I)

$$CH_3$$
 R_1
 CH_3
 H
 H
 H
 R_3
 CH_2
 CH_3
 CH_3
 R_4
 CH_2
 R_4

wherein each of R_1 , R_2 , R_3 , R_4 , independently, is hydrogen, halogen or C_1 - C_6 alkyl, the method comprising:

reacting a compound of formula (II)

$$R_1$$
 CH_3 H R_4 R_3 R_2 ROH R_3

wherein R_1 , R_2 , R_3 , R_4 are as defined above and R is alkylene, with a deprotonating agent and a compound of the formula R_5SO_2X wherein R_5 is C_1-C_5 alkyl and X is halogen so as to obtain a compound of formula (III)

$$R_1$$
 R_4
 R_3
 OSO_2R_5

wherein R_1 , R_2 , R_3 , R_4 , R_5 are as defined above; and reacting the compound of formula (III) with a base.

- 2. The method of claim 1 wherein: wherein each of R_1 , R_2 , R_3 , R_4 is hydrogen.
- 3. The method of claim 1 wherein: R is methylene.
- 4. The method of claim 1 wherein: the deprotonating agent is an amine.
- 5. The method of claim 1 wherein: the deprotonating agent is a tertiary amine.
- 6. The method of claim 1 wherein: the deprotonating agent is a trialkyl amine.
- 7. The method of claim 1 wherein: R_5 is methyl.
- 8. The method of claim 1 wherein: R_5 is methyl and X is chlorine.

9. The method of claim 1 wherein: wherein each of R_1 , R_2 , R_3 , R_4 is hydrogen, R is methylene, the deprotonating agent is a trialkyl amine, R_5 is methyl, and X is chlorine.

- 10. The method of claim 1 wherein: the base is an alkali metal hydroxide.
- 11. The method of claim 1 wherein: the base is potassium hydroxide.
- 12. The method of claim 1 wherein: the compound of formula (III) is reacted with the base in a solvent.
- 13. The method of claim 1 wherein: the solvent is an alkanol.

14. A method for preparing a compound of formula

the method comprising:

reacting a compound of formula (V)

with a deprotonating agent and a compound of the formula R_5SO_2X wherein R_5 is C_1 - C_5 alkyl and X is halogen so as to obtain a compound of formula (VI)

$$OSO_2R_5$$
(VI)

and then reacting the compound of formula (VI) with a base in a solvent.

15. The method of claim 14 wherein: R_5 is methyl and X is chlorine.

16. The method of claim 15 wherein: the base is an alkali metal hydroxide, and the solvent is an alkanol.

17. A compound of the formula (IV):

$$\begin{array}{c|c} & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ &$$

wherein each of R_1 , R_2 , R_3 , R_4 , independently, is hydrogen, halogen or C_1 - C_6 alkyl, and R_6 is a substituent other than hydrogen.

- 18. The compound of claim 17 wherein each of R_1 , R_2 , R_3 , R_4 is hydrogen.
 - 19. The compound of claim 17 wherein R_6 is methyl.
- 20. The compound of claim 17 wherein each of R_1 , R_2 , R_3 , R_4 is hydrogen, and R_6 is SO_2R_5 wherein R_5 is C_1 - C_5 alkyl.
 - 21. The compound of claim 19 wherein R_5 is methyl.